

O-ring Installation Tips 78500, 78505 & 78509

- Watch a video on how to do this! <https://ramclutches.com/technical/video>
- Remove the top snap ring and carefully push the piston out of the cylinder.
- Observe which o-rings fit each groove as you remove the old seals
- Thoroughly clean and inspect piston and cylinder to make sure it is not damaged or scratched.
- Carefully install the new Teflon rings (if applicable) and o-rings.
- A tube of Parker Super O-Lube is included with your o-ring set. Install the new o-rings and liberally coat o-rings and piston with the Parker Super O-Lube.
- Most o-ring damage occurs on re-assembly. You must use extreme care when pushing the piston into the cylinder.
- Slowly start the piston into the cylinder, making sure to keep the pieces square. Use a rotating motion to avoid pinching the o-ring as the piston pushes in.